

CAPTIVE PUSHBUTTON OPTION - SERIES 40R

In applications where retentivity or non-interchangeability of Switch/Indicator Pushbuttons is a requirement, STACOSWITCH has developed a structural, articulated link to captivate the Pushbutton to its intended Switch/Indicator. This is an integral portion of the Pushbutton assembly. Specifying/Ordering is done by using the part numbering code options as contained in the Series 40R Pushbutton/Display Screen Catalog.

In operation, the Pushbutton can be pulled straight out (refer to Fig. 1) after releasing the latch lever, until all travel is taken up. Then it may be revolved with the hinge on the left side (refer to Fig. 2). The Pushbutton is now completely accessible for relamping, yet is fully retained to its mating Switch/Indicator at all times.

In the event of relegending or possible damage to the Pushbutton assembly, it can be removed by gently springing the Pushbutton (refer to Fig. 3) to one side to free one leg of the retainer link. Then reaching inside of the switch housing, push the other leg in the opposite direction. The Pushbutton is now removed for more extensive work or relegending (refer to Fig. 4); for detailed information on relegending techniques, refer to Technical Bulletin 1210-7.

Replacement is easily accomplished by reversing the procedure, except that the finger is not needed for insertion; merely hook one leg and spring against it until the second leg enters its slot.

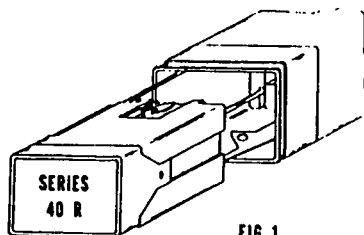


FIG. 1

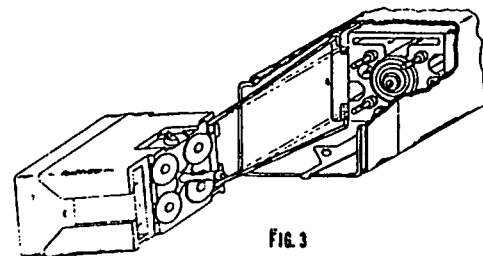


FIG. 3

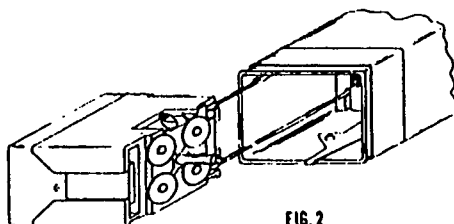


FIG. 2

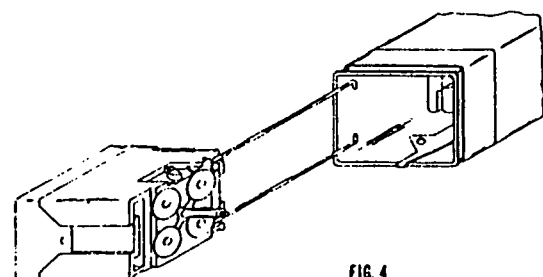


FIG. 4