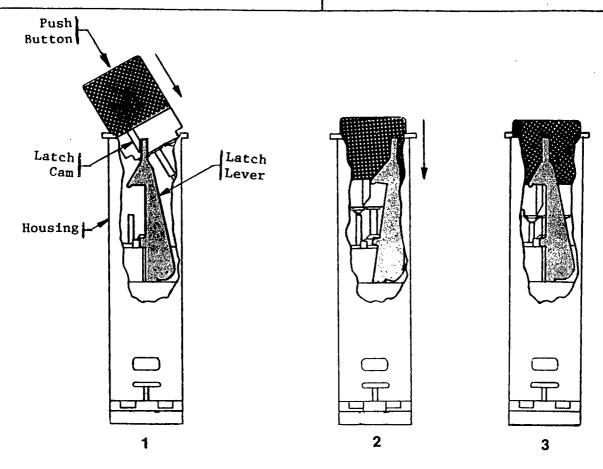


TECHNICAL BULLETIN 12-A-23

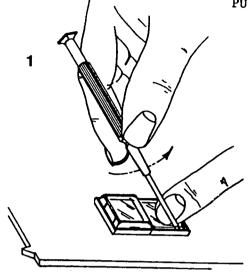
INSTALLATION AND REMOVAL INSTRUCTIONS FOR 4-LAMP, SQUARE OR RECTANGULAR PUSHBUTTONS



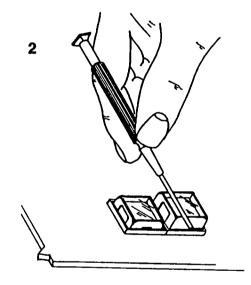
- Position pushbutton so bottom of legend faces latch lever. This places cam on the pushbutton in position to engage the latch lever. Tilt the pushbutton so that angle on the cam will push the latch lever to the right as the pushbutton is advanced into the housing toward the switch/ indicator module.
- 2. The pushbutton is advanced downward into the housing, and at the same time straightened up to index into the switch/indicator module. This will allow the latch lever to ride on the side of the cam, moving it outward.
- 3. As the pushbutton is pushed downward into the engaged position, the latch lever will move over the top of the cam, locking onto the cam. This engagement of the latch lever will retain the pushbutton in the switch/indicator housing, while allowing for additional downward movement for switch actuation.

CAUTION: Do not force pushbutton into housing without allowing the cam to move the latch lever into the proper locking position. Forcing the pushbutton may trap the latch lever between the cam and the housing causing the pushbutton to jam and be nonoperative. INSTALL LAMPS IN PUSHBUTTON BEFORE INSERTING IN HOUSING. THIS IS IMPORTANT FOR EASY REMOVAL OF PUSHBUTTON. SEE OTHER SIDE OF BULLETIN.

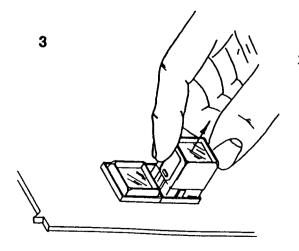
PUSHBUTTON REMOVAL



 Depress pushbutton until latch lever is free to move. Using small screwdriver or fingernail, push latch lever to right and hold.



 While holding latch lever to right, release pushbutton. Spring loaded lamp contacts will push pushbutton to an extended position above the switch/indicator housing.



3. Release latch lever and pull pushbutton from the housing.