SPECIFICATION CONTROL DRAWING	REVISIONS			**
	REV.	DESCRIPTION	DATE	APPROVAL
	U	DDC, REDRAWN, REPLACES ER-17951 DATED, 10-28-85, SEE ER-01-35798	10-28-85	E.OGLE

NOTES: UNLESS OTHERWISE SPECIFIED.

1 INSTALLATION TORQUE FOR THE MOUNTING SCREW SHALL BE 16 OUNCE-INCHES MAXIMUM.

2. UNIT SHALL BE IDENTIFIED WITH STACOSWITCH, PART NUMBER, AND DATE CODE.

SEE SERIES 40 PUSH BUTTON AND DISPLAY SCREEN SCD.

- 4. UNIT SUPPLIED WITH ONE (1) #2-56 X .75 LONG SCREW AND LOCKWASHER FOR MOUNTING.
- 5. UP TO 60 KEYED CONFIGURATIONS ARE AVAILABLE: A KEYED PUSH BUTTON WILL MATE ONLY WITH ITS MATCHING KEYED INDICATOR MODULE.
- 6. WEIGHT OF .053 LB. INCLUDES PUSH BUTTON, AND LAMPS.

MATERIALS: HOUSING - 6061 ALUMINUM, BLACK ANODIZE
MOUNTING BRACKET AND LATCH LEVER - CRES
TERMINALS - BRASS, GOLD PLATE

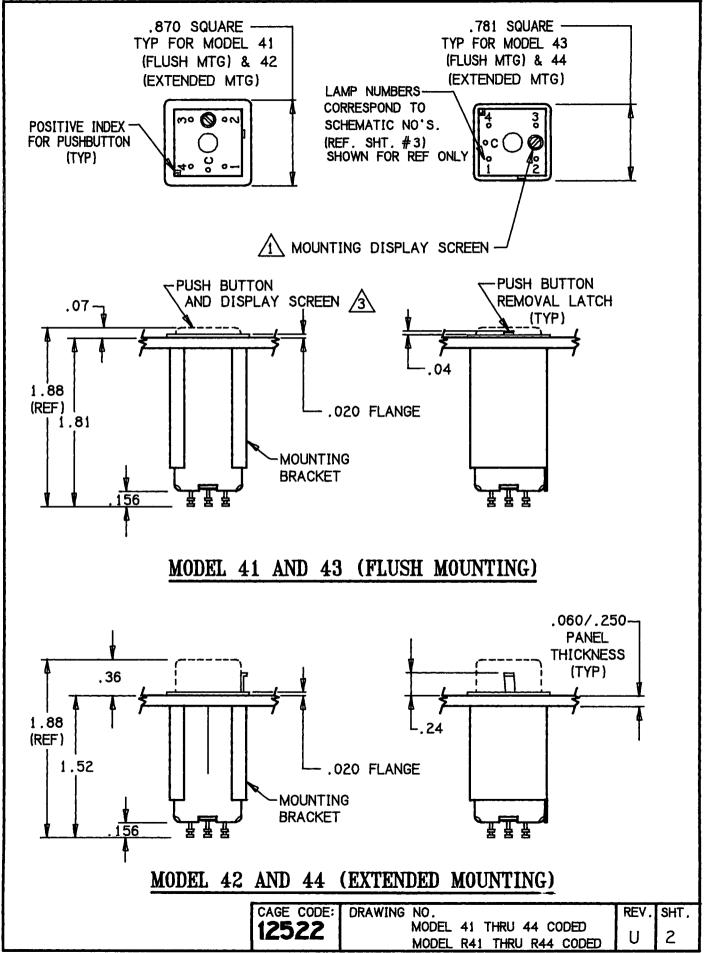
NON-RFI
SHIELDED
UNITS ONLY

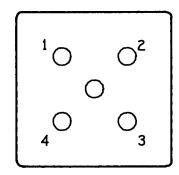
HOUSING - 6061 ALUMINUM, CHEM FILM\*
MOUNTING BRACKET AND LATCH LEVER - CRES
TERMINALS - BRASS, GOLD PLATE

RFI
SHIELDED
UNITS ONLY

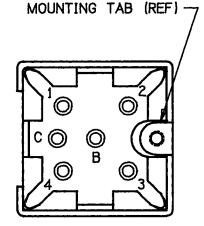
\*RFI SHIELDED UNITS - CHEMICAL FILM (IRRIDITE OR ALODINE)
COLOR SHALL BE LIGHT STRAW TO GOLD

The information and design disclosed herein was originated by and is the property of STACOSWITCH, INC. STACOSWITCH, INC. reserves all patent, proprietary, design, manufacturing, reproduction, use and sale rights thereto, and to any article disclosed therein, except to the extent rights are expressly granted to others. The foregoing does not apply to vendor proprietary parts. unless otherwise specified dimensions are in inches tolerances CONTRACT NO. [7]4]548-3041 FAX: 714/548-0930 (C) Copyright StacoSwitch .xx ± .03 Inc., 2000 A CONFORMITY CORPORATION OF AMERICA CUM 1130 BASER STREET, COSTA MESA CA. 82828 USA 010. £XX. ANGLE ± - --CUSTOMER TITLE INDICATOR, FOR USE **APPROVALS** DATE **CATALOG** WITH 4-LAMP INLLUMINATED DRAWN F OGLE 2-6-69 PUSH BUTTON STANDARD 9-12-00 SIZE CAGE CODE: SPECIFICATION/DRAWING REV DWG NO. MODEL 41 THRU 44 CODED & PROJ. ENG. 12522 MODEL R41 THRU R44 CODED U UNIT WEIGHT NE NEET 5 DO NOT SCALE DRAWING MGMT. SCALE: FULL SHEET 1 OF 5

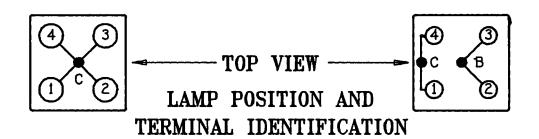


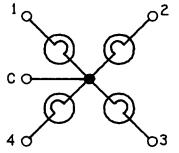


BOTTOM VIEW COMMON LAMP GROUND

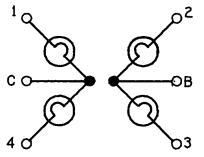


BOTTOM VIEW SPLIT LAMP GROUND





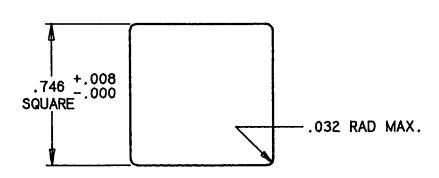
00I = COMMON LAMP GROUND 11I = SPLIT LAMP GROUND AS VIEWED FROM BOTTOM



AS VIEWED FROM BOTTOM

# **SCHEMATICS**

CAGE CODE: DRAWING NO. SHT. MODEL 41 THRU 44 CODED 12522 U 3 MODEL R41 THRU R44 CODED

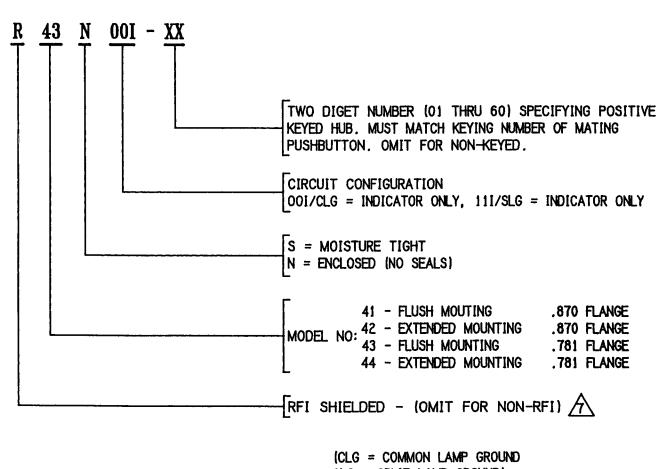


### RECOMMENDED PANEL

### MOUNTING HOLE

SCALE: 2 X 1

## SWITCH PART NUMBER CODE



SLG = SPLIT LAMP GROUND)

CAGE CODE: DRAWING NO. SHT. MODEL 41 THRU 44 CODED U 4 12522 MODEL R41 THRU R44 CODED

#### SPECIFICATIONS, MODEL 41 THRU 44 INDICATORS

1. MECHANICAL:

A. WEIGHT, LBS. .053 (INCLUDING PUSH BUTTON & LAMPS)

B. LIFE

1000 HRS.

2. ELECTRICAL:

A. LAMP CIRCUIT RESISTANCE

1 OHM

B. DIELECTRIC

1000 VRMS

C. INSULATION RESISTANCE

500 MEGOHM

3. ENVIRONMENTAL:

A. TEMPERATURE. OPERATING

-65° TO +85°C

B. THERMAL SHOCK

-55° TO +85°C

C. ALTITUDE

TO 70,000 FEET

D. VIBRATION

.06 D.A. OR 15 G'S, 10 TO 2,000 Hz PER MIL-STD-202, METHOD 204, TEST CONDITION B

E. SHOCK

50 G'S. 11±1 MILLISECOND: PER MIL-STD-202,

METHOD 202

F. SAND AND DUST

PER MIL-STD-202C, METHOD 110, TEST CONDITION B

G. HUMIDITY

10 DAYS. WITH 10 CYCLES AT 90-98 PERCENT RELATIVE

HUMIDITY AT 65°C PER MIL-STD-202, METHOD 106

H. SALT SPRAY

48 HR., PER MIL-STD-202, METHOD 101 TEST

CONDITION B, WITH PUSH BUTTON INSTALLED.

I. FUNGUS

NONE OF THE MATERIALS OR FINISHES USED IN THE CONSTRUCTION OF THIS SWITCH ASSEMBLY WILL SUPPORT ANY FUNGUS ENCOUNTERED IN TROPICAL

**CLIMATES** 

J. EXPLOSION

THESE UNITS CAN BE SAFELY OPERATED UNDER LOAD IN AN EXPLOSIVE ATMOSPHERE WITHOUT DANGER OF EXPLOSION PER MIL-STD-202, METHOD 109

CAGE CODE: DRAWING NO.

REV. SHT.

12522

MODEL 41 THRU 44 CODED MODEL R41 THRU R44 CODED

5